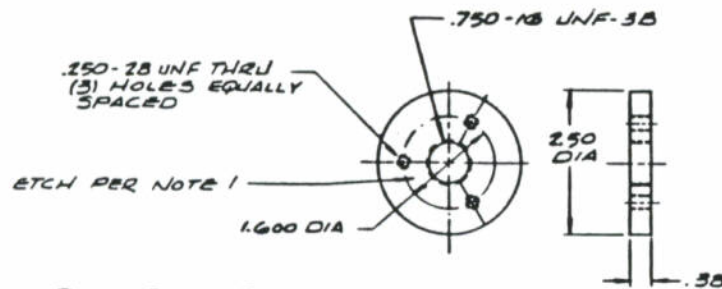
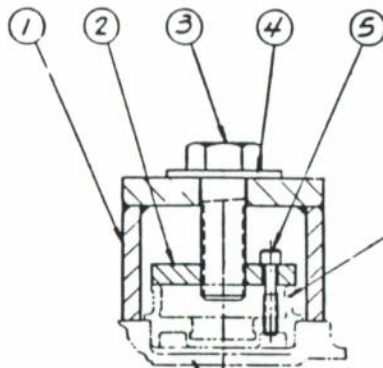


(1) WELDMENT



(2) SAE 4340 R<sub>c</sub> 32-36



SUPPORT, TORQMTR SHAFT & JOURNAL-FLANGED-10 SPLINE REF

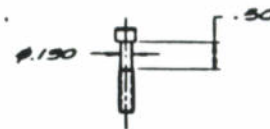
Drawn from drawings and furnished to customer with the name of the item. The name of the item is the name of the equipment and shall not be changed to any other name without the written consent of the customer. The name of the item shall be stamped or etched on the item.

ETCH PER NOTE 1

RECEIVED  
P.T. 11-11-56

USED ON ENGINE MODELS  
250 SERIES

COVER ASSY, BEAR BOX POWER & ACCESS REF



(5) 250-28 X 1.25 LG SOC NO CAP SCR. ALTER AS SHOWN

ITEM NO	DESCRIPTION	CODE	PART OR IDENTIFYING NO	MATERIAL OR NOTES
5	250-28 X 1.25 LG SOC NO CAP SCR		250-28 X 1.25 LG	STEEL
4	WASHER PLAIN		.750 ID	STEEL
3	SCREW HEX NO		750-18 X 2.25 LG	STEEL
2	PLATE			SEE ITEM
1	WELDMENT			SEE ITEM

#### NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8" - 3/16" HIGH FIGURES THE FOLLOWING: (1) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER (2) VENDOR NAME OR TRADEMARK

2. FINISH ON ALL SURFACES U03.

3. BLACK OXIDE ITEM 5 PER AMS 2483

4. BRIGHT NICKEL PLATE ITEMS 1, 2 AND 4 PER MIL-STD-883, FINISH N° P102 (REF QQ-N-290, TYPE II, BRIGHT FINISH) PRIOR TO PLATING. PLATING THICKNESS TO BE .000065-.001 COPPER AND .0006-.001 NICKEL

BREAK SHARP EDGES .070 MAX

SYMBOL	CHARACTERISTIC	SYMBOL	CHARACTERISTIC
1	PLATE	1	PLATE
2	PLATE	2	PLATE
3	PLATE	3	PLATE
4	PLATE	4	PLATE
5	PLATE	5	PLATE

ITEM NO	DESCRIPTION	CODE	PART OR IDENTIFYING NO	MATERIAL OR NOTES
5	250-28 X 1.25 LG SOC NO CAP SCR		250-28 X 1.25 LG	STEEL
4	WASHER PLAIN		.750 ID	STEEL
3	SCREW HEX NO		750-18 X 2.25 LG	STEEL
2	PLATE			SEE ITEM
1	WELDMENT			SEE ITEM

DRAWING PRACTICE		SUBSURFACE TEXTURE	
SCREW THREADS		SCREW SPECIFICATIONS	
TITLE		PULLER TORQMTR SHAFT & JOURNAL SUPPORT	
MODEL		250 SERIES	
SIZE		D 73342	
SCALE		1:1	

6893516